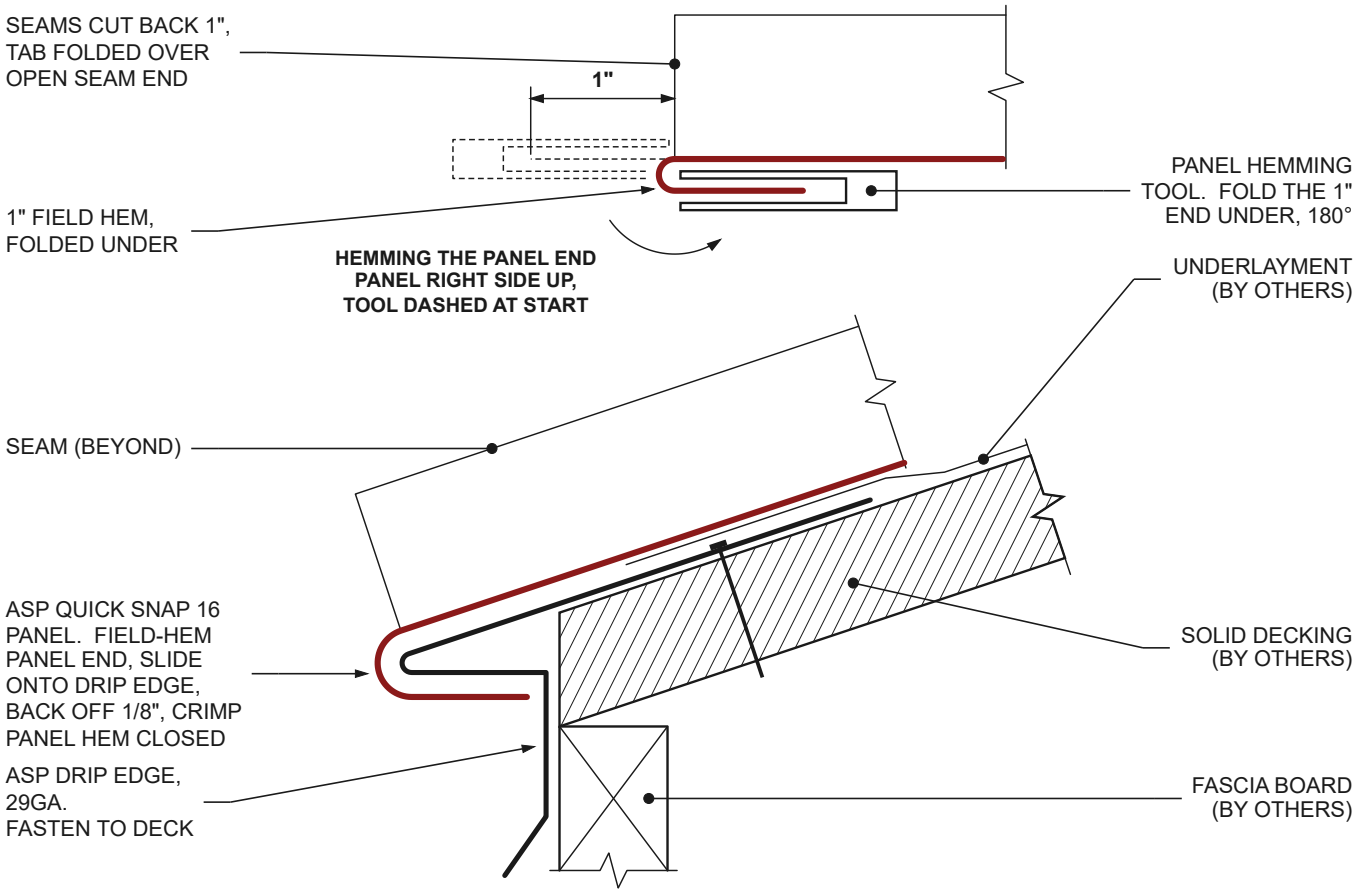
ARCHITECTURAL SHEETMETAL PRODUCTS

"The Go-To Guys for Metal"

INSTALLATION DETAIL

PANEL FIELD HEM / HEMMING PROCEDURE

PRELIMINARY — FOR REVIEW — NOT FOR FABRICATION



FIELD HEM AT THE EAVE (4/12 PITCH)

1 / 67A

PANEL FIELD HEM - PROCEDURE AND EAVE

SCALE: 9" = 1'-0" (3/4 SIZE)

0 2"

1. MEASURE 1" ON BOTH SEAMS AND ACROSS THE PAN. 2. CUT 1" OFF BOTH SEAM LEGS, LEAVING A TAB TO FOLD OVER THE OPEN SEAM END. 3. TURN THE PANEL UPSIDE DOWN, SLIDE THE PANEL HEMMING TOOL ONTO THE 1" END. 4. FOLD 180°. INCREASE PANEL LENGTHS BY 2". 24GA SL-100 SNAP LOCK: SAME PROCEDURE. PANEL IN RED, ASP DRIP EDGE IN BLACK. SEE 02B (EAVE), 12B (VALLEY), 07B (TRANSITION). THE TRIM DETAILED ON THIS SHEET IS SHOWN IN RED. COMPONENTS MARKED (BY OTHERS) ARE NOT SUPPLIED BY ASP.

ITEM NO. **TBD**	SCALE: 9" = 1'-0" (3/4 SIZE) DATE: 10-17-26 SERIES: INSTALLATION DETAIL SHEET: 67A (1 OF 1)	DRAWN BY: ASP CHECKED: _____ REV: P0 ISSUED: PRELIMINARY	**ARCHITECTURAL SHEETMETAL PRODUCTS, INC.** 1329 Amsterdam Road (Route 5) Scotia, New York 12302 Phone 518-381-6144 **www.aspmetals.com**